

MILLER

Heating and Cooling Systems

HIGH-EFFICIENCY FURNACES

Built Exclusively for Manufactured Housing

- Proven components.
- Appliance finish.
- Fully insulated cabinets.



Miller is a household name.

Miller is a household name in the manufactured housing industry, with over 92 years of experience. Given our history and dedication to the manufactured housing industry, it is easy to see why most new manufactured homes are built with our heating systems, and when applicable, are equipped with our cooling systems too. You can rely on your Miller expert to make your home more comfortable with digital thermostats and other manufactured home accessories.

Exclusively made for the manufactured home.



Today, the manufactured home is a sophisticated, affordable home that is a smart choice for many buyers. Equally smart is knowing that your manufactured home furnace is just that – a *manufactured home* furnace. Specifically designed for your manufactured home, a Miller furnace offers high efficiency and system dependability.

Comfort you can rely on.

The more you learn about our manufacturing process, the more you'll see that no other heating and cooling manufacturer compares to Miller's product quality – quality made possible through **Demand Flow Technology™**. While other companies test products at random, we use 100% computer-automated testing on every Miller product to eliminate human error in the final analysis of product quality. We are the only heating and cooling manufacturer to be DFT certified.

It's a comfort to know that Miller is made for your manufactured home, and it's a comfort you can feel.

What is AFUE?

Annual Fuel Utilization Efficiency is the term used to rate the efficiency levels of a Gas or Oil furnace. The higher the AFUE rating the more energy efficient your system is and the lower your energy costs will be. It measures the amount of heat actually delivered to your house compared to the amount of fuel that you supply to the furnace. Thus, a furnace that has an 80% AFUE rating converts 80% of the fuel that you supply to heat - the other 20% is lost out of the chimney. Compare this to an older furnace that may only deliver 60% efficiency.

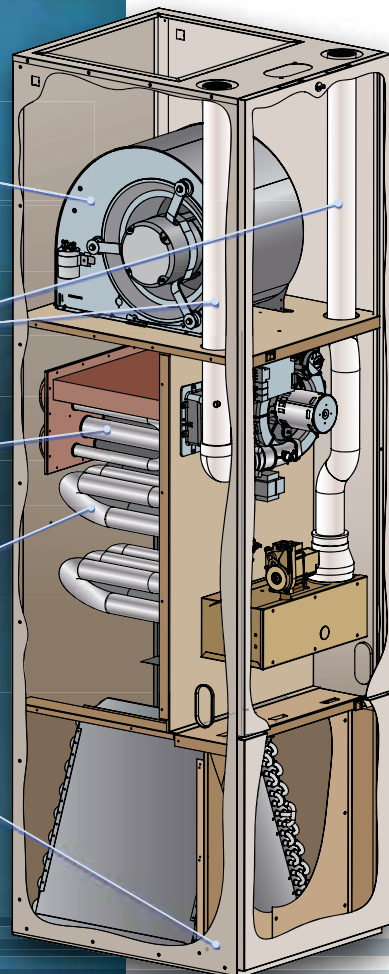
Multi-speed
direct drive blower

Two-pipe system for
flexible installations

Stainless steel
secondary heat exchanger

Aluminized steel
primary heat exchanger

Fully insulated cabinet



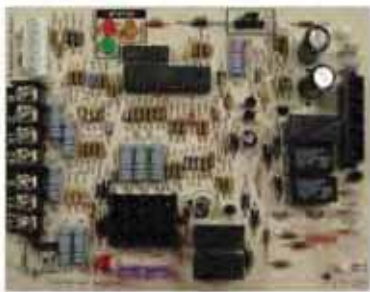
Model M7

95.1% AFUE

Extra High-Efficiency M7 Gas Furnaces

The only 95.1% AFUE furnace that fits a standard manufactured housing footprint.

- Extremely efficient for lower gas bills.
- May qualify for local rebates and incentives.
- Dependable silicone-nitride hot surface igniter utilizes proven SmartLite® technology for longer igniter life.
- Stainless steel secondary heat exchanger for a long life.
- May be vertically or horizontally vented using a two-pipe system for maximum flexibility in installation.
- Fully insulated cabinet minimizes heat loss and provides quiet operation.
- Diagnostic lights provide easy troubleshooting.



SmartLite[®] CONTROL BOARD

Innovative hot surface ignitor design ensures longer ignitor life.



*Model M7
Top Return*

Model M7



ENERGY STAR certification is awarded to products designed to reduce energy consumption and utility costs. To qualify, furnaces must have an Annual Fuel Utilization Efficiency (AFUE) rating of 90% or higher.